



**Division 10 Washroom Accessories, Partitions and Lockers  
and Polyethylene Tank Consultants**



**Poly Storage Tanks, All Plastic IBC's, Batch Tanks,  
Safe Double Wall Tanks, Horizontal and Cone Bottom Tanks**

## **Batch Tanks**

**Open Top Tanks - 55 Gallon thru 500 Gallon**

Whether your company is blending chemicals or looking to improve the features of a day tank system, SIERRA SALES Inc's new *Open Top Tank Systems* provide the perfect solutions to your chemical tank application requirements.



From the stands to the hinged lid designs, SIERRA SALES's versatile *Open Top Tank Systems* are manufactured from 100% virgin HDLPE utilizing SIERRA SALES's unique processing technology. The end result is a durable, long lasting tank system that won't dent or corrode.

Our unique design features:

- ▶ **Optional Mixer Mount Assembly** - enables a wide variety of mixers to be attached, and incorporated into batch tank system service capabilities
- ▶ **Stiffening Ribs** - provide additional strength to help support top fitting installations
- ▶ **Outward Top Tank Flange Design** provides optimum rigidity and strength
- ▶ **Flat and Conical Bottom Tank Configurations** are designed to interface with respective tank stands
- ▶ **Optional Hinged Lid Design** - superior all plastic hinge provides more reliable service and greater protection from dust and debris. Bolted and sealed lids also available.
- ▶ **Optional Replaceable/Disposable Liner System** - eliminates the need to clean the tanks interior surface before reuse.
- ▶ **Molded-in Gallon & Liter Markers** - provide permanent gallonage indication for the life of the tank.
- ▶ **Fitting Options** - include welded, bolted or bulkhead types of fittings.
- ▶ **Unique Stand Leg Design** provides strength and accessibility for forklift handling when tanks are full and empty. Also can be permanently mounted to the floor for longer-term installations.
- ▶ **Optional Heavy-Duty Plastic Stand Design** is corrosion proof and available for both flat and cone bottom tank configurations; stands elevate tanks 12" to 18" off the floor for fitting and piping clearance.

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### Total Drainage Tank Systems - 55 thru 550 Gallon

Whether your company is blending, storing, or dispensing chemicals SIERRA SALES's new *Total Drainage Tank Systems* provide the perfect solution to your chemical handling challenges.

**Superior corrosion Resistance** - SIERRA SALES' *Total Drainage Tank Systems* are constructed from 100% virgin HDLPE within SIERRA SALES's unique processing equipment. The end result is a durable, long-lasting tank system that won't dent or corrode.



**System Portability** - Designing an effective batch tank system is one thing, developing one that can be easily moved from one plant to another provides even greater manufacturing versatility and flexibility. System stands are designed to be forklift accessible when tanks are full or empty.

**Total Drainage Capabilities** - minimize waste and improve tank clean-out efficiencies with SIERRA SALES's cone bottom tank designs. Total drainage can be achieved through both welded and mechanically fastened bottom fitting arrangements.

- ▶ **100% HDLPE material construction** complies with both **FDA** and National Sanitation Foundations (**NSF**) 61 standards
- ▶ **Unique Stand Leg Design** provides strength and accessibility for forklift handling when tanks are full and empty. Also can be permanently mounted to the floor in the case of long-term installations.
- ▶ **Heavy Duty Plastic Stand** can elevate tanks 12" to 18" off the floor for fitting and piping clearance.
- ▶ **Flat and dome top configurations** provide greater options for top fitting placement and support
- ▶ **Fitting options** - many types of fittings are available for connecting to your SIERRA SALES tank systems, including welded, bolted, and bulkhead types of fittings.
- ▶ **Conical Bottom Configurations** provide complete drainage and more efficient tank cleaning capabilities

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